

51 12 Rear Bumper

	Type	Thread	Tightening specification	Measure
1AZ Bumper to carrier	E31	M10		40 Nm
	E32 / E34 / E36	M8		22 Nm
	E34	M10		42 Nm
2AZ Bumper / carrier to impact absorber	E36	M10	Install bolts with bolt cement.	42 Nm
	E38	M12		45 Nm
	E39	M10		45 Nm
	E46	M10		41 Nm
	E31 / E32 / E34 / E30 / Mod. 88	M12		48 Nm
	E53	M12		55 Nm
	E85 US			19 Nm
3AZ Impact absorber / carrier to body	E30 / E24			23 Nm
	E31 / E32 / E34	M6		9 Nm
	E36 / E46	M8		22 Nm
	E39	M8		20 Nm
	E53	M8		24 Nm
	E65 / E66			38 Nm
	E85			19 Nm
4AZ Bumper to side panel	E30			7 Nm
5AZ Bracket to side panel	E36			3 Nm
	E39			6 Nm
	E46			3 Nm
6AZ Holder, bottom, to body	E36			8.5 Nm
7AZ Screw for lower panel	E36			2.5 Nm