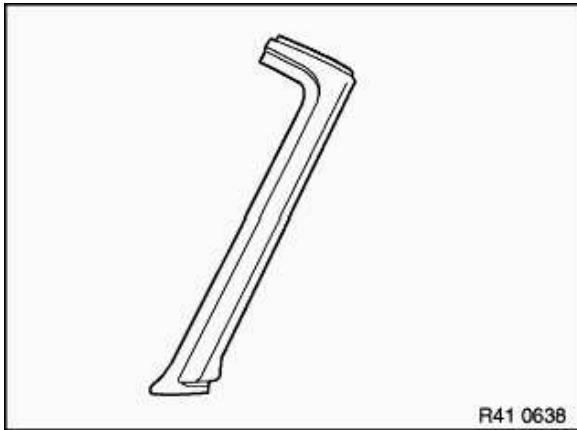


Instructions on body repair,
refer to 41 00

Z3

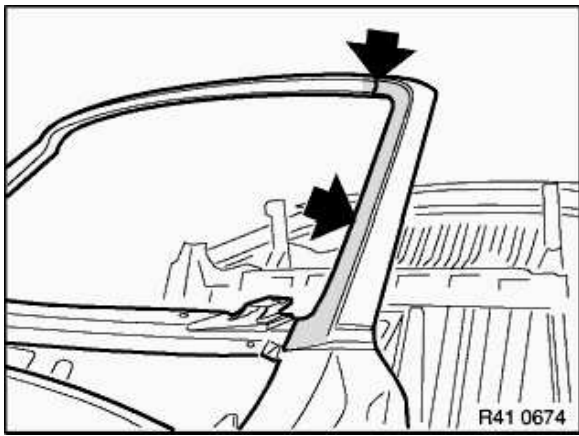
Spare part for left windshield section



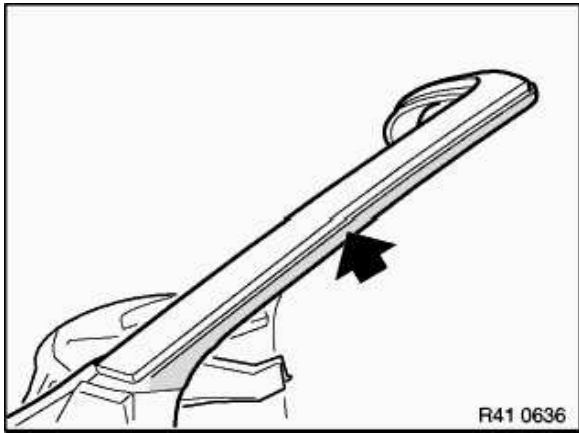
Remove or disconnect the following parts:

- Windshield
- Instrument panel
- Front lid
- Front door

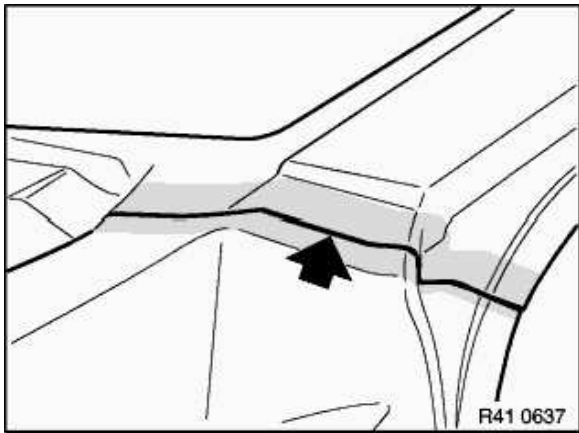
Other vehicle parts located in the repair zone or subject to be damaged from heat, sparks, or dust, must be removed or covered.



Expose and clean connection point between top of windshield and wind cowl panel.
Drill off spot welding.

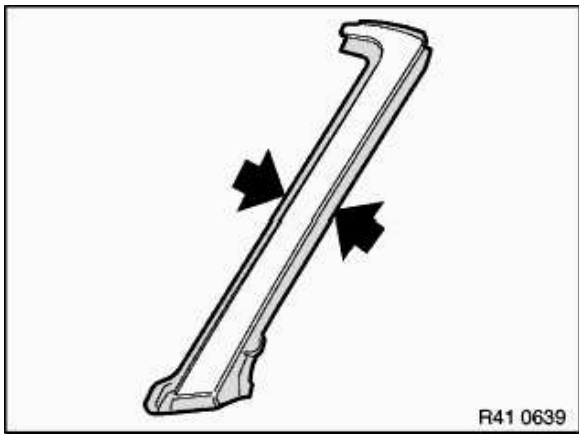


Drill out welding points outside windshield.



Expose connection point at bottom of windshield.
Remove cowl panel.

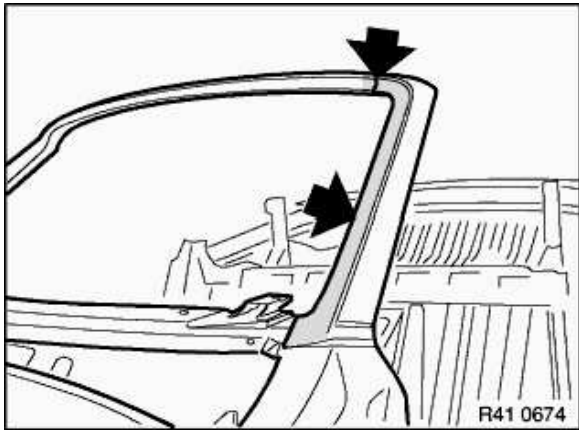
Straighten and grind joint surfaces.



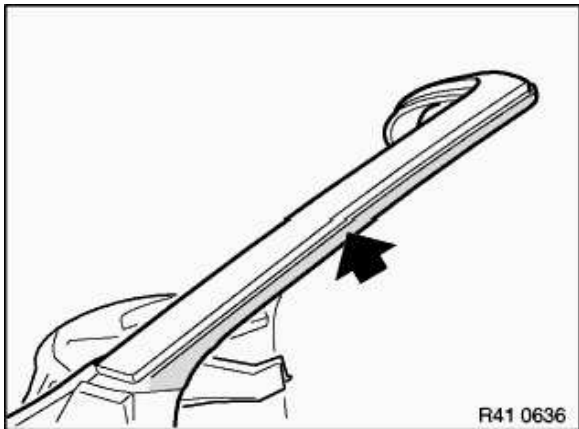
Clean connection points on spare part.
Align and secure spare part.

Caution!

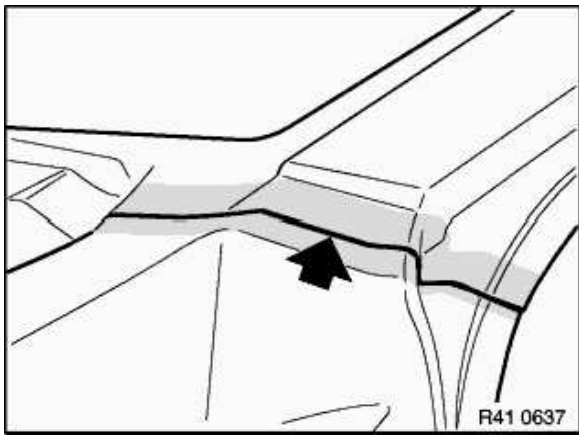
If additional body repair jobs have been performed on the vehicle, cover must be fitted to A-pillar before welding connection point at bottom of windshield.



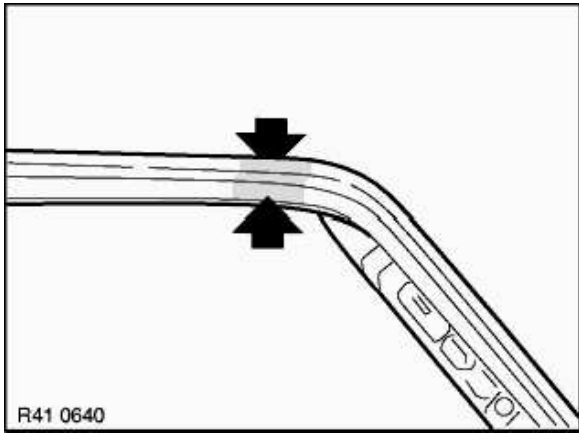
Weld spare part at top of connection point between windshield and cowl panel.



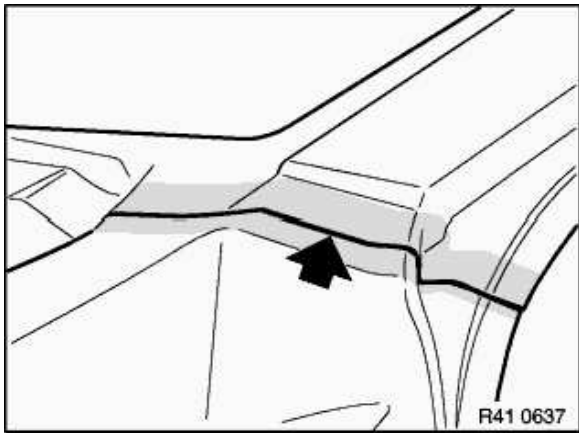
Weld connection point on outer windshield.



Weld connection point on lower windshield.
Grind welding spots until they are smooth.



Tin out connection point on top of windshield and grind down.



Seal connection point on lower windshield.