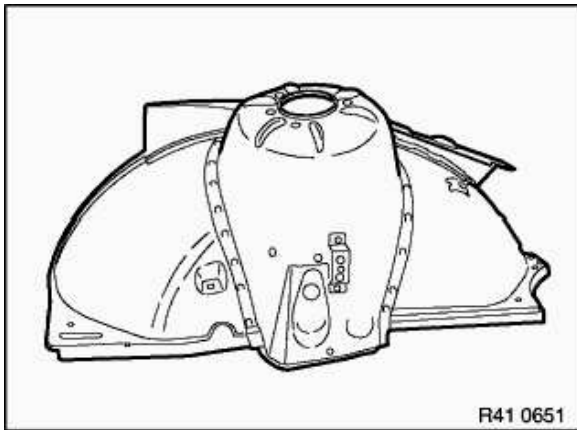


Instructions on body repair,  
refer to 41 00

Place vehicle on straightening bench.

Z3

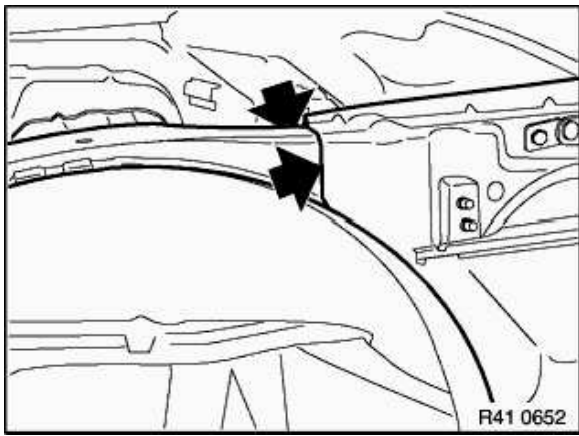
Spare part for front left wheel arch



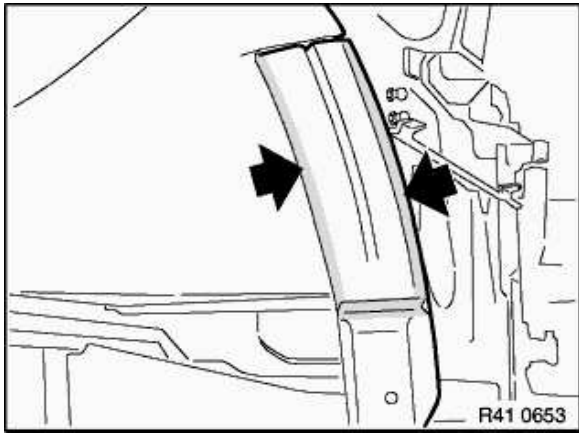
Remove or disconnect following parts:

- Complete front bumper
- Front wall
- Side panel
- Front axle with engine and transmission
- Both headlights complete
- Brake booster
- Mounting block for pedals
- Front wheel arch trim
- Complete servo unit

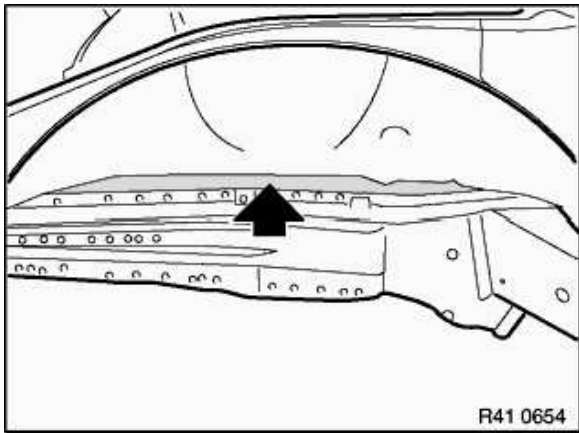
Other vehicle parts located in the repair zone or subject to damage from heat, sparks or dust, must be removed or covered.



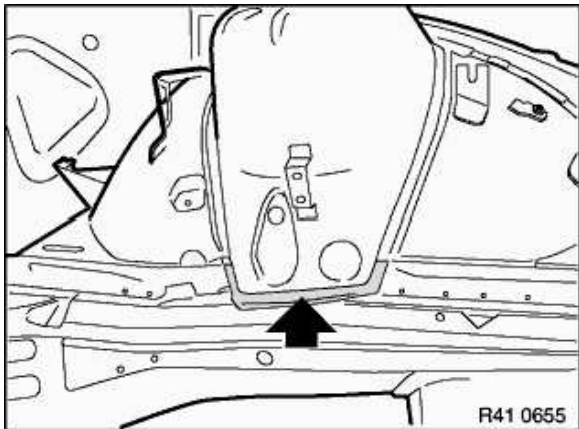
Expose connection for front wheel arch on carrier support and cut.



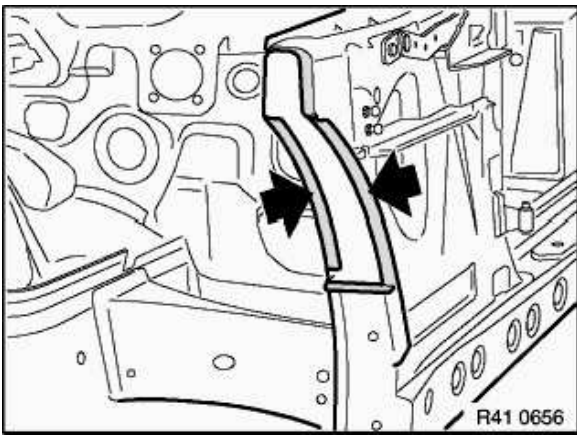
Expose connection for outer wheel arch and drill out welding points.



Expose connection for wheel arch/engine support and drill out welding points.



Expose connection for spring strut shock absorber on engine support and cut connection point.  
Remove front left wheel arch.

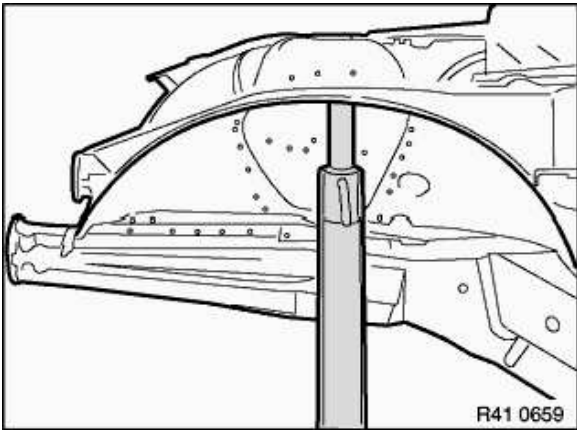


Remove scrap metal.  
Straighten and grind joint surfaces.

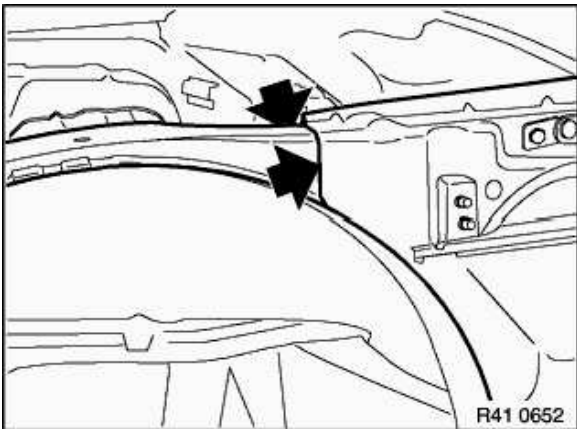
**Note:**

To facilitate installation, bend closing plate up a little.

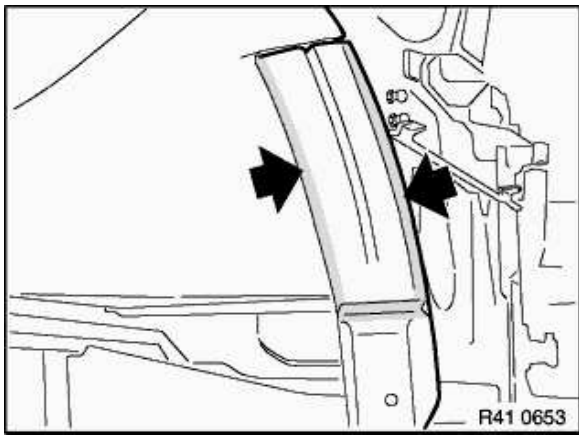
Clean connection points on vehicle and coat with zinc dust paint.  
Coat connection points on spare part for wheel arch with zinc dust paint.



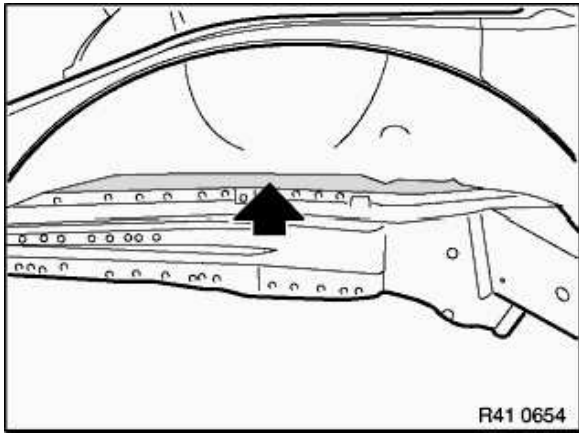
Adjust spare part for wheel arch to fit with straightening angle set.



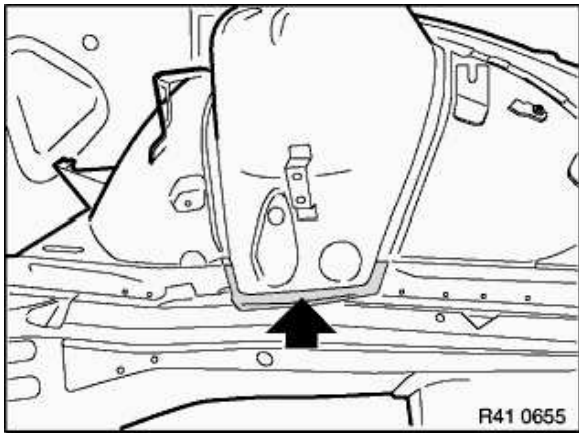
Weld connection for front wheel arch to carrier support.



Weld outer wheel arch connection.



Weld connection between wheel arch/engine support.



Weld connection on spring strut shock absorber to engine support.

Grind down connection points and seal.