

**Note:**

Brake pipes are only supplied straight, in correct length and fitted with connecting nipples.

New brake pipes must be bent as required using special tool 34 5 100.

Removed brake pipes can be used as templates for bending.

**Caution!**

- Protective coat on brake pipes must not be damaged while bending.
- Brake pipes must not be bent back and forth.
- Tighten brake-pipe couplings with torque wrench.

Tightening torque, refer to Technical Data

**Caution!**

After completion of work, bleed brake system.

Vehicle without ABS, refer to 34 00 046

Vehicle with ABS, refer to 34 00 047

Vehicle with ABS/ASC+T, refer to 34 00 048

