

11 31 Camshaft

	Type	Thread	Tightening specification	Measure
6AZ Flange to camshaft	M30			145 Nm
7AZ Screw plug for chain tensioner	M50 / S50 US / S62	M22 x 1.5		50 Nm
	All others	M22 x 1.5		40 Nm
8AZ Cylinder for chain tensioner plunger	M67 / N42	M22 x 1.5		45 Nm
	N62	M22 x 1.5		65 Nm
	M50 / M52 / M52TU / M54 / S52 / S50 US	M26 x 1.5		70 Nm
	All others	M26 x 1.5		50 Nm
9AZ Bearing flange on engine block	M60	M6		13 Nm
10AZ Reversing rail on engine block	M62 / S62	M6 /M7		14 Nm
11AZ Screw-in pin on camshaft	All	M7		20 Nm
Nut on screw-in pin	All	M6		10 Nm
12AZ Bearing pin for sliding and tensioning rails	M41 / M47 / M51 / M57 / M67	M16 x 1.5		20 Nm
	M47TU	M10		20 Nm
13AZ Signal disk to camshaft	S62 / S54	M16 x 1.5		50 Nm
14AZ Sensor gear to camshaft	N62	M16 x 1.5		30 Nm