

11 25 Pistons with Rings and Pins S54

1st groove		
Height	mm	1.2 ^{-0.010} -0.030
End clearance	mm	0.20 ... 0.35
Axial play	mm	0.030 ... 0.070
2nd groove		
Height	mm	1.5 ^{-0.005} -0.030
End clearance	mm	0.35 ... 0.60
Axial play	mm	0.015 ... 0.060
3rd groove		
Height	mm	2.0 ^{-0.010} -0.025
End clearance	mm	0.25 ... 0.50
Axial play	mm	0.020 ... 0.060